

Abstract

Assembly and method for collecting together different goods to form a pack and to pack these in an outer packaging. Streams of goods are always fed to a collection conveyor with feed conveyors. Each stream consists of the same goods and these are buffered at the discharge end of the feed conveyor. At a suitable point in time these are placed on the collection conveyor using an ejection device. The collection conveyor consists of a number of track compartments that move past the conveyor. A group of goods placed one after the other is arranged in each track compartment, which group is ultimately compacted to give a pack.